

DART AEROSPACE LTD	Work Order:	23191
Description: Bracket	Part Number:	D3205-1
Dwg: D3205 Rev. A	Qty:	8
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	AR	05/05/09	4
2	MV	Cut blanks: 3.250" x 2.500" x 4.250" long Bar (+0.030/-0.000) Material: 7075-T73 (QQ-A-200/11 or QQ-A-250/12) or 2024-T3 (QQ-A-200/3 or QQ-A-250/4) (M7075T73B2.500x03.25) Identify for D3205-1 Batch: M7646	EP	05/11/13	8
3	MV	Machine D3205-1 as per Folio FA346 and Dwg D3205 Identify as D3205-1	JL	05/06/15	8
4	QC2	Inspect parts as they come off the CNC machine	JL	05/06/15	8
5	MV	Deburr and Tumble	JL	05/06/15	8
6	QC8	Second check	EL	05.06.15	8
7	FP	Chemical conversion Coat as per QSI 005 4.1.	ML	05 06 30	8
8	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 Note: Cover the thread hole for D3205-1 before powder coat.	ML	05 06 30	8
9	QC3	Inspect Powder Coat	CL	05/07/04	8
10	ST	Identify and Stock	CL	05/07/04	8
11	AC	Cost / part 66.89	AR	05/07/05	8
12	DC	Close W/O 72.68 Inspect Level 21	AR	05.07.15	8

Rev	Date	Change	Revised By	Approved
A	04/06/09	New issue	KJ/RF	RF

RELEASED

04.06.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: <i>N/A</i>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
<i>05/06/15</i>	<i>3</i>	<i>- dimension of taped hole .600 is measuring - 582 - off of .012</i>	<i>[Signature]</i> <i>05.06.15</i>	<i>IT IS ACCEPTABLE FOR THIS W/O ONLY</i>	<i>J.L</i> <i>05/06/15</i>	<i>[Signature]</i> <i>05.07.15</i>	<i>[Signature]</i> <i>05.06.15</i>	<i>[Signature]</i> <i>05.07.15</i>

Part No: *D3205-1* PAR #: *—* Fault Category: *—* NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: *05.07.15*

NOTE: Date & initial all entries

QA: N/C Closed: *—* Date: *—*

DART AEROSPACE LTD		Work Order:	23191
Description: Pedal Bracket		Part Number:	D3205-1
Inspection Dwg: D3205 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.100	+/-0.010	1.100	✓		Vern	
0.250	+/-0.010	252	✓		Vern	
R0.37	+/-0.030	✓	✓			
0.125	+/-0.010	128	✓		Vern	
0.250	+/-0.010	250	✓		Vern	
2.380	+/-0.010	2.378	✓		Vern	
1.380	+/-0.005	1.381	✓		Vern	
0.500	+/-0.005	499	✓		Vern	
0.880	+/-0.010	882	✓		Vern	
Ø0.470 x 100°	+0.005/-0.000	470	✓		Vern	
0.440	+/-0.005	441	✓		Vern	
0.600	+/-0.005	598	✓		Vern	
1/4-28UNF-313	N/A	✓	✓			
0.250	+/-0.010	249	✓		Vern	
Ø0.257	+0.005/-0.000	258	✓		Vern	
1.750	+/-0.010	1.750	✓		Vern	
0.870	+/-0.005	870	✓		Vern	
0.440	+/-0.005	440	✓		Vern	
R0.25	+/-0.030	✓	✓			

Measured by:	J.L.	Audited by:	EE	Prototype Approval:	N/A
Date:	05/06/14	Date:	05.06.14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	

RELEASED
 05.02.21

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 06, 2005
09:55 am

Work Order No : 0023191
Project Name : D3205-1
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : D3205-1
Description : Bracket
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 05-05-05
Est Finish Date : 05-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00